



TOYOTA TACOMA TRUCK BED RAISER

Installation Reference Manual



OVERVIEW

This instruction sheet is meant to help guide you through the installation of your new Truck Bed Raiser Kit on your Toyota Tacoma. This sheet is not a complete instruction manual, but it references the main Truck Bed Raiser Owner's Manual that was also included in your kit, so make sure to use both of them to complete your installation. Bed covers for Toyota Tacomas all vary in size and use different ways of mounting. This Tacoma Truck Bed Raiser Kit is designed to work well with most bed covers for Toyota Tacomas.

STEP 1

Using the main Truck Bed Raiser Owners Manual, complete Steps 1-4.

STEP 2

After completing Steps 1-4 in the main manual, do Step 5. Set the Side Members on top of the bed rails of your truck. Make sure each Side Member is pushed all the way toward the outside of your truck. In other words, the bottom lip on the Side Members should be pressed against the inside lip of your truck bed rail. You will notice that your truck bed rails on the inside are curved at the rear, this is normal.

STEP 3

In your main owner's manual, do Steps 6-14.

STEP 4

Now you are on Step 15 in your main owner's manual. You can now set your assembled Tail Member in place by sliding it in the T-Rails on both sides. Flush up your Truck Bed Raiser Tail Member near the tailgate, do this by moving the entire kit forward or backward and flushing the Tail Member up with the inside of your tailgate. After doing this, move on to Step 16 and flush up the Cab Member at the front of your bed, you will want to adjust the Cab Member so that it is resting on top of the front crossmember of your bed, so that it will seal properly. Then you can bolt the Cab Member to your Side Members.

STEP 5

Remove all accessories from your bed track system as pictured. Also remove the rear end caps of your bed track system.



STEP 6

Unpackage the bed clamps from your kit. There should be (6) clamps with bolts and swivel pucks. Assemble all of the clamps by threading in the bolts and tapping the swivel pucks on with a hammer. The swivel pucks should clip on when tapped with a hammer.



STEP 7

Slide (3) clamps in your bed track system on each side of your truck bed. Space them evenly on each side, with one clamp at the rear, one in the middle, and one near the cab. Double check that your Side Members are pushed all the way apart (toward the outsides of the truck bed). On each clamp, thread the bottom bolt in until it touches the side of the truck bed and brings the clamp level. Do this on all (6) clamps. Then, you can tighten the top bolt of each clamp. After tightening all of the top bolts on the clamps, check to make sure each clamp is sitting level. If it is leaning backward, you can tighten the bottom bolt to bring it back level. Now do Step 18 in your main owners manual, and that completes the installation. Please reference your main owners manual for more info.



MOUNTING YOUR BED COVER

Bed covers for Toyota Tacomas almost always use the factory bed track system to mount the cover, so some small changes must be made to mount the cover securely. We do not provide a lot of hardware in this kit for mounting the bed cover because of the many different types of bed covers available for the Toyota Tacoma. The following are 2 of the most popular soft roll up bed covers that you can see how they are modified in order to mount securely.

TONNEAU PRO SOFT ROLL UP BED COVER

STEP 1

Assemble the bed cover by bolting the bed cover side rails to the main part of your bed cover. Get a helper and set the assembled bed cover on top of the truck bed raiser.

STEP 2

Make sure the Tail Member of your truck bed raiser is in place, and move the cover forward or back until you have an 1/8" gap on both sides between the end of the bed cover side rail, and the Tail Member. (Pictured)



STEP 3

Carefully open and close the cover by rolling it and unrolling it. Make sure it closes and latches nicely, and adjust the tension and spacing if needed. Make sure that the bed cover is sealing nicely at the front of your bed by the cab. As you are unrolling your bed cover, mark with a Sharpie or paint pen where the support beams land so that you are not placing a bracket where a crossbeam lands.

STEP 4

On this brand of bed cover, you most likely have (6) mounting brackets that slide into the aluminum bed cover side rails. The slotted holes in the brackets are originally intended to be mounted to the truck bed track system. Since it is now unable to mount to the bed track system, you will have to screw the brackets on using the provided self drilling screws. This is the easiest way to mount your cover and as long as you keep a bed cover on, it will always cover the holes and look good. Use a drill and screw one self drilling screw in each bracket through to your aluminum Side Member. Double check that your cover opens and closes nicely.



TRUXEDO SOFT ROLL UP BED COVER

The Truxedo bed cover is a top mounted bed cover and usually comes with (6) clamps that are similar to the clamps that you used to mount your truck bed raiser kit. Since the bed cover is raised now, the clamps that came with the bed cover will no longer work. The easiest and cleanest way to mount this bed cover is to use standard top mounted bed cover clamps. Pictured is an example of a set of them. They are easily found and purchased online by searching "tonneau cover clamps". Make sure that they look similar to the ones that are pictured below. Follow the same installation as if you were mounting the cover directly to your truck bed.



Warning and Safety Instructions

- Driving with loose bolts or fasteners could lead to serious injury of people and damage to equipment
- Failure to follow proper installation instructions could lead to serious injury of people and damage to equipment
- Improper reinstallation of your bed cover may be unsafe for driving
- Always lock both indexing pins in your Tail Member when driving with the Tail Member in place, and always install the ball lock pins while driving with accessories installed on the Truck Bed Raiser

Returns

All returned products must have prior authorization from Truckify before they are shipped back to our facility. Returned products without pre-authorization are not eligible for credit. There will be a 20% restock fee on returned items. Products must be returned within 60 days of the date of sale to be eligible for credit. To request a return, go to our website, Truckify.com, under returns, to submit a return.

Warranty

This product comes with a limited one year warranty. Products manufactured by Truckify are warranted to be free of defects due to faulty material or workmanship for 12 months from the date of purchase. Normal wear and tear is not considered a defect in material or workmanship. Liability under this warranty is limited to the replacement of the defective part provided that the following conditions are met:

- Truckify is promptly notified in writing of such defect immediately upon discovery, and the defective product is returned for inspection
- The defect is not due, without limitation, to faulty installation, misalignment of the product, vibration, pressure pulsations, ordinary wear and tear, corrosion, ultraviolet degradation, operation outside the product specified limits and using the product for uses other than its intended use



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